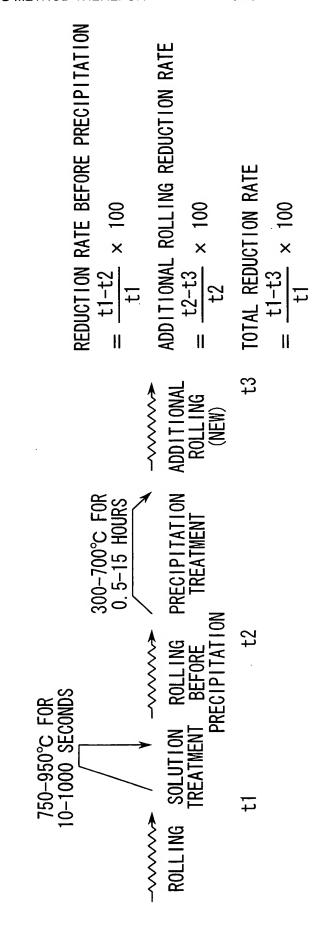
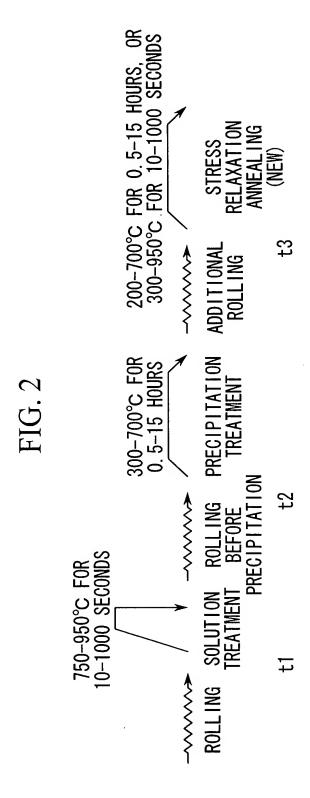
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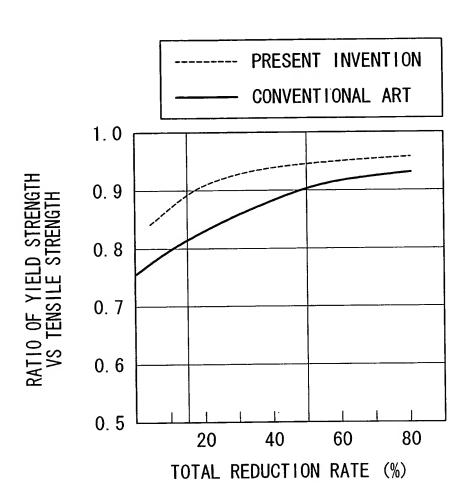
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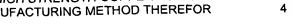
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FIG. 3



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= REDUCTION RATE BEFORE PRECIPITATION REDUCTION RATE BEFORE PRECIPITATION  $= \frac{t1-t2}{x} \times 100$ TOTAL REDUCTION RATE × 100 300-700°C FOR 0. 5-15 HOURS **\*\*\*\*\*** 750-950°C FOR 10-1000 SECONDS SOLUTION TREATMENT **★** ROLL ING

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												-											<u>.                                    </u>
	STRESS RELAXATATION ANNEALING		1	ı	ı	ı	J		350°C 3HR. (BATCH FURNACE)	500°C 30SEC. (CONTINUOUS FURNACE)	350°C 3HR. (BATCH FURNACE)	350°C 3HR. (BATCH FURNACE)	1	J	I	J	1	I	1	150°C (10HR. (BATCH FURNACE)	400°C 20HR. (RATCH FIIRNACE)		
NDITIONS	TOTAL REDUCTION RATE (%)	20	07	30	30	30	30	20	20	20	30	20	10	0]	0	20	30	20	70	30	30	30	30
PROCESS CONDITIONS	ADDITIONAL ROLLING TOTAL REDUCTION REDUCTION RATE (%)	5		30	12.5	12.5	12.5	37.5	1.11	11.1	12. 5	37.5	7	09	01	01	01	01	01	12.5	12.5	12.5	12.5
	REDUCTION RATE (%) OF ROLLING BEFORE PRECIPITATION	15.8	2	0	20	20	20	20	10	10	20	20	8.2	25	10	20	30	20	0/	20	20	20	20
COMPOSITION	Ti (%)	3.1							2.9	3. 1	3.2	3.0	3.2	3.2	3.2	3.1	2.9	3.0	3.3	3.1	2.9	0.08	4.8
		- 0	7		4	വ	9	_	<b>∞</b>	6	10	Ξ	12	<u> </u>	14	15	9	17	8	19	20	21	22
	No.							THENTHE										COMPARATIVE	FXAMPI F				

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					0.011				
		TENSILE STRENGTH N/mm²	YIELD STRENGTH N/mm <sup>2</sup>	ELONGATION (%)	CONDUCTIVITY (%)	SPRING LIMIT VALUE N/mm²	BEND FORMABILITY	STRESS RELAXATION (%)	RATIO OF YIELD STRENGTH VS TENSILE STRENGTH
	-	1001	907	17.8	12.7	315	0	5.7	0.91
	2	686	968	8.7	12.9	331	0	5.1	0.91
	က	1049	982		13.0	492	0	6.2	0.94
	4	1043	926	3.2	12.6	529	0	5.7	0.94
	വ	875	811		16.8	378	0	6.2	0.93
EMBOD I MENT	9	672	624		18.8	254	0	6.9	0.93
	7	1138	1076		12.6	372	0	7.4	0.95
	∞	066	892		13.8	813	0	3.5	0. 90
	တ	986	988		12.8	832	0	5.5	0.90
	9	1040	970		13.8	903	0	3.9	0.93
	Ξ	1130	1067		13.4	1084	0	4.7	0.94
	12	902	792	19. 4	13.5	263	0	5.2	0.88
	13	1224	1161	1.2		672	0	8.9	0.95
	14	804	442	25.7		703	REF.	4.8	0.55
	15	897	718	20.4		821	REF.	5.2	0.80
TVIT Y CANDA		928	803	16.2		877	REF.	5.9	0.87
COMPARAL VE		1011	902	11.7		982	REF.	7.6	0.89
		1066	985	-1.8	11.6	1045	REF.	8.5	0.92
	13	1035	972	3.1		529	0	5.8	0.94
	20	987	867	8.6	17.5	418	×	7.9	0.88
	21	263	467	6.7	18.9	211	0	15.4	0.83
	22	727	648	0.9	5.7	496	×	7.5	0.89